

QUARTER-TURN ELECTRIC ACTUATOR



















Founded in 2007, FLOWINN focuses on R&D, manufacturing and sales of electric actuator for control valves. With an annual production capacity of 150,000 units, FLOWINN has established strategic partnerships with many fortune 500 companies to provide the best flow control solutions. Sales network has been expanded to all continents. We follows the belief of "Continuous Improvement and Pursuit of Excellence", implement lean production and 6 Sigma management mode, hence creating FLOWINN's core competitiveness.

Electric actuators can widely apply to water treatment, HVAC, chemical, petroleum, metallurgy, electric power, medicine, ship building projects. Our electric actuators products are also approved for a number of international certifications, FLOWINN also holds more than 100 patents itself. These include UL, SIL3, CE, CSA, explosion-proof (ATEX, IECEx), IP68, RoHS, REACH and others. Most of them are awarded by TUV, NEPSI, DNV, SGS, BSI and other internationally renowned institutions.

FLOWINN has obtained ISO9001 quality management system, ISO14001 environmental management system and ISO145001 occupational health and safety management system. Flowinn will always adhere to the business philosophy of "serving customers, respecting employees, and be first to serve on site". While working towards the material and psychological benefits of our workers, pay tributes towards the progression of society and humanity.





PATENT MECHANIC DESIGN ----PAVING THE WAY FOR FUTURE TREND

EOM series of electric actuators are equipped with manual / electric automatic switching function. No clutch design thus enables the hand wheel to be rotated while the machine is running; this is to ensure the safety of the operator. Such design will be the mainstream trend in the future.

PROFESSIONAL GEAR DESIGN

The adoption of the planetary gear design achieved a combination of manual and electric control without the need of the clutch which ensures the operator's safety. Above all, the unique solar planetary gear design has gotten the national patent.

INTERCHANGEABLE SPLINE SLEEVE

Depending on the spindle of the valve, the output sleeve of the actuator is designed in spline form. The inner holes can be replaced into square holes and keyways and other different sizes. Fast debugging and replacing makes the operation more flexible.

INTERCHANGEABLE CONNECTING FLANGE

The base connecting holes are in accordance with ISO 5211 standard, also with various connecting flange sizes. It can be replaced and rotated for the same type of actuators in order to achieve with different hole positions and

angles of the valve flange connection purposes.

360 ° POSITION INDICATOR

Adopts high strength, anti-sunlight and RoHS-compliant plastic 3D window indicator. Users are able to observe the stroke position of the actuator within the 360° visual angle as there's no dead angles



USER INTERACTION INTERFACE

ENERGY EFFICIENCY

Intelligent type is equipped with brand new UI control interface, with the

specialized remote control, achieves a variety of functions of the actuator

Single-phase and DC power supply is optional, ultra-low energy

consumption, suitable for solar and wind powered applications.

configuration operation. Supports multi-language, satisfies all kinds of demands

from the customer. It can also be customized based on special requirements.

QUARTER TURN

NON-INVASIVE CONTROL

Non-through-the-shaft magnetic switch design, it is controlled by the Hall switch inside the actuator. Equipped with local control / remote control / disable knob, and on / off / stop button (knob), accommodating with the indicator light and LCD screen to achieve non-invasive field

INFRARED REMOTE CONTROL

The intelligent type actuator is able to provide different remote control sets based on different application requirements. Such as portable infrared remote control in general places, and explosion-proof remote control for hazardous locations.

PLANETARY GEARS

Using high strength alloy steel for the planetary gear set, more compact and efficient, achieving greater output for the same volume. At the same time, having differential input for motor drive and hand wheel operation, we are therefore able to operate electrically and manually at the same time.

SPROCKET OPERATION

Based on the features of operating manually and electrically without clutch mechanism, sprocket operation is more convenient to operate the valve at higher positions.



QUARTER TURN



SAFER MORE RELIABLE & STABLE

OVERLOAD PROTECTION

The power will automatically shut off when the valve jam occurs. Thus preventing further damage to the valve and actuator.

OPERATIONAL DIAGNOSIS

Intelligent actuators are equipped with multiple sensing devices. With the functions of real-time reflections of the control signal received by the actuator, fault alarm, operating parameters, status indication and other status. Multi-diagnostic function can locate the fault, thus making it easy for the users.

PASSWORD PROTECTION

Intelligent actuators possess classifiable password protection, which can be authorized to different operators to avoid misuse which causing the actuator failure.

OPERATIONAL SAFETY

F grade insulation motor. The motor winding has a temperature control switch to sense the temperature of the motor to protect the overheating issues, thus ensures the operational safety of the motor. (H grade optional).

MOISTURE RESISTANCE

Installed with heater inside the actuator used to remove the internal condensation which cause damages to electrical parts.

PHASE SEQUENCE CONTROL

Phase detection and correction functions avoid the actuator being damaged by connecting to the wrong power supply.

VOLTAGE PROTECTION

Protection against the high and low voltage situations.

WORKING ENVIRONMENT

ANTI-CORROSION PROTECTION:

...... Epoxy resin enclosure meets NEMA 4X, customer-special painting is available

INGRESS PROTECTION:

...... IP67 is standard, IP68 is optional.

The definition of IP68 is: Depth of water: Maximum 15 m under water level. Duration of continuous immersion in water: Max.(72 hours).

FIREPROOFING GRADE:

High temperature fireproof enclosure meets requirements in different situation.
It can be customized according to special needs.

EXPLOSION-PROOF

RATING:

Ex d IIC T6 design and IECEx, ATEX certifications which satisfy the reqirements in hazardous locations.

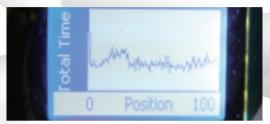
AMBIENT TEMPERATURE:

······· Temperature range is from -30 °C to 70 °C (-22 °F to +158 °F).

RELATIVE HUMIDITY:

...... ≤ 95 % (at 25 °C /275°F).





TIME-POSITION CURVE:

The curve shows the running trend of the actuator, and the number of times the actuator has been passed at the corresponding positions.

Super intelligent type actuators adopting high-performance microprocessors, real-time collection of valve position, torque and other operational information. Logical calculation truly reflects the operating status. Real-time monitoring & managing data provides references for the actuator maintenance.



AVERAGE TORQUE CURVE:

It records the average output torques in the corresponding positions of both OPEN and CLOSE directions. The operating load of the actuator can be detected via the curve.



OPERATION TREND CURVE:

The curve shows the cumulative number of positions corresponding to the control signal received by the actuator so far. It enables the clients to understand the overall controlling trend of the actuator.

QUARTER TURN INSTALLATION & MAINTENANCE

EOM 10 and above models are equipped with lifting ring for easy handling and on-site installation construction.

The mounting flange is in accordance with ISO 5211 international standard, and the replaceable spline sleeve makes the installation more flexible.

The wiring cavity with double sealing structure can be selected, while the actuator is well sealed and protected when installed and debugged on site.

 α shrapnel terminal block, doesn't need to install a special wiring copper ring and can be directly connected. On-site installation is more convenient.

Seal off lubrication design, without regular grease supplement, life-long maintenance-free.



QUARTER TECHNICAL SPECIFICAT

SPECIFICATION

Basic (B)

1	
1	
웹	4

EFM1/A series

2
1

EFM1/A/B-H series



EOM2-9 series



EOM10-12 series



EOM13-15 series

0	Torque Ra	nge • 35 -	20000 N.m
General Parameters	Switch Tim	ne • 11 -	155 s
ler:	Ambient Ter	mperature25	C 70 °C ○ Optional: -40 °C 60 °C
<u> </u>	Anti-vibration Level JB/T		8219
ara	Noise Leve	el Less	than 75 dB within 1 m
ME.	Electrical II	nterface • Two	PG13.5 (<100N.m) TwoPG16 (≥100N.m)(customized)
ete	Ingress Pro		, Optional:IP68 The definition of IP68 is:Depth of water: Maximum 15 m under water level.Duration of continuous immersion in water: Max.(72 hours).
S	Connection		
	Connection	10120 - 130	
	Motor Spe	cifications	 Class F, with thermal protector up to +135 °C (+275 °F)
			o Optional: Class H
	Mandina C	, coto mo	• On-off Type: S2 ~ 15 min, no more than 600
	Working S	ystem	times per hour start
			• 3 phase: AC (±10 %); Hz (±5 %)
			50 Hz (220, 240, 380, 400, 460, 500,
	Applicable	Voltage	525 和 550 Volts)
			60 Hz (208, 220, 230, 240, 380, 440,
			460, 480, Volts)
3			DC: 24 V (±10 %)
ec			※ EFM series is for 1 phase only
har			(For special inquire, please contact Flowinn)
Mechanical Parameters	Bus		■ N/A
P			 Built-in contacts for 5A @ 250Vac
arai		Input	(depending on the control box)
net	On/		Opening stroke limit, closing stroke limit
ers	off		Opening stroke limit, closing stroke limit Opening over torque, closing over torque
	Тур	Signal Feedback	o Optional: Semi-modulating type - position
	e S		feedback potentiometer Optional: 4 ~ 20 mA to send
	On/off Type Signal		Optional: 4 * 20 mA to send
	_	Malfunction	Integrated fault alarm:
		Malfunction Feedback	Motor overheating, over torque and such contacts
			Optional: Undercurrent protection contact
		Input	• N/A
	Modulating Type Signal	Output	• N/A
	dula e S	Signal Reverse	• N/A
	ıting igna	Loss Signal Mode Settin	g • N/A
	<u>a</u> 4	Dead Zone	• N/A
		Time Lag	• N/A
30	Indication		3D opening indicator
Control mode		n Settings	• N/A
trol	Local Cor		• N/A
		Analyze Data Record	
Others	,		
ers			Moisture-resistant heaters(anti-moisture device)
()	Other Fur	nction	Torque protectionMotor overheat protection
			- Motor Overneat protection

*For explosion protection options, please refer to the P10 explosion-proof rating and parameter list. ₩Working system of EOM8A/EOM12 is S2-8min, AC220V.

TECHNICAL QUARTER SPECIFICATION TURN

Integral (M)



EFMB-1/2/3 series



EFM1/A series



EFM1/A/B-H series



EOM2-9 series



EOM10-12 series



EOM13-15 series

		Torque Ra	inge	10 - 20000 N.m
Gen	5	Switch Tim	ne	• 11 - 155 s
era	3	Ambient T	emperature	-25 °C +70 °C
7		Anti-vibrat	ion Level	JB/T8219
d	3	Noise Leve	el	Less than 75 dB within 1 m
General Parameters	2	Electrical I	nterface	Two PG13.5(<100N.m) Two PG16(≥100N.m) (customized)
V	3	Ingress Pr	otection	■ IP67, Optional:IP68 The definition of IP68 is:Depth of water: Maximum 15 m under water level.Duration of continuous immersion in water. Max.(72 hours).
		Connectio	n Size	- ISO5211
		Motor Spe	cifications	 Class F, with thermal protector up to +135 °C (+275 °F) Optional: Class H
		Working S	ystem	 On/off type: S2 ~ 15 min no more than 600 times per hour start Modulating type: S4~50% up to 600 triggers per hour Optional: 1200 times per hour
Mechanical Fa	Applicable Voltage Mechanical Parameters Input		Voltage	 1 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (24, 220, 230, 240 Volts) 60 Hz (24, 110, 120, 220, 230, 240 Volts) 3 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (220, 240, 380, 400, 460, 500, 525 和 550 Volts) 60 Hz (208, 220, 230, 240, 380, 440, 460, 480, Volts) DC: 24 V (±10 %) ※ EFM series is for 1 phase only (For special inquire, please contact Flowinn)
9	Š	Bus		• N/A
9	1		Input	AC/DC 24 input control or AC 110/220 V input control
Ü	50	On/off Type Signal	Signal Feedback	 Close the valve contact Contact capacity: 5 A @ 250 Vac) Optional: Opening torque signal contact Closing torque signal contact Local/remote contacts Integrated fault contact 4 ~ 20 mA to send EFM series has no torque options
		jnal	Malfunction Feedback	 Integrated fault alarm: Power off, motor over heat-ing, lack of phase, over torque, signal off
			Input	 Input signal: 4 - 20 mA; 0 - 10 V; 2 - 10 V Input impedance: 250 Ω (4 - 20 mA)
		Modulating Type Signal	Output	 Output signal: 4 - 20 mA;0 - 10 V; 2 - 10 V Output impedance: ≤ 750 Ω (4 - 20 mA) (Repeatability and linearity within ± 1 % of full valve stroke)
		ng nal	Signal Reverse	Support
			Loss Signal Mode Settin Dead Zone	■ Support ■ ≤ 2.5 %
			Time Lag	■ N/A
MC	Co	Indication		3D opening indicator
ode	ntr		n Settings	■ N/A
	<u>o</u>	Local Co		• N/A
mode Onlers	Othors	Other Fu	Analyze Data Records	Phase correction(3-phase power supply only)Torque protection • Motor overheat protection
				 Moisture-resistant heaters (anti-moisture device)

%For explosion protection options, please refer to the P10 explosion-proof rating and parameter list. %Working system of EOM 8A/EOM12 is S2-8min, AC220V.

QUARTER TECHNICAL SPECIFICATION

Integration (Y)



EFM1/A/B-H series



EOM2-9 series

S F	ECIFIC	SATION	
	Torque Ra	ange	• 35 - 20000 N.m
Ge	Switch Tir	ne	• 11 - 155 s
nera	Ambient T	emperature	• -25 °C +70 °C
al Pa	Anti-vibrat	tion Level	- JB/T8219
aran	Noise Lev	rel	Less than 75 dB within 1 m
General Parameters	Electrical	Interface	■ Two PG13.5 (<100N.m) Two PG16 (≥100N.m) (customized)
S	Ingress Pi	rotection	■ IP65
	Connection	n Size	• ISO5211
	Motor Spe	ecifications	 Class F, with thermal protector up to +135 °C (+275 °F) Optional: Class H
	Working S	System	 On/off type: S2 ~ 15 min no more than 600 times per hour start Modulating type: S4~50% up to 600 triggers per hour Optional: 1200 times per hour
Mechanical Parameters	Applicable	e Voltage	 1 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (24, 220, 230, 240 Volts) 60 Hz (24, 110, 120, 220, 230, 240 Volts) 3 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (220, 240, 380, 400, 460, 500, 525 和 550 Volts) 60 Hz (208, 220, 230, 240, 380, 440, 460, 480, Volts) DC: 24 V (±10 %) ※ EFM series is for 1 phase only (For special inquire, please contact Flowinn)
I Pa	Bus		- N/A
ram		Input	AC/DC 24 input control or AC 110/220 V input control
eters	On/off Type Si	Signal Feedback	 Close the valve contact • Open the valve contact (contact capacity: 5 A @ 250 Vac) Optional: Opening torque signal contact Closing torque signal contact Local/remote contacts Integrated fault contact 4 ~ 20 mA to send EFM series has no torque options
	bignal	Malfunction Feedback	 Integrated fault alarm: Power off, motor overheating, lack of phase, over torque, signal off
		Input	 Input signal: 4 - 20 mA; 0 - 10 V; 2 - 10 V Input impedance: 250 Ω (4 - 20 mA)
	Modu Type	Output	 Output signal: 4 - 20 mA;0 - 10 V; 2 - 10 V Output impedance: ≤ 750 Ω (4 - 20 mA) (Repeatability and linearity within ± 2.5 % of full valve stroke)
	Modulating Type Signal	Signal Reverse Loss Signal Mode Setting Dead Zone Time Lag	 Support Support ≤ 2.5 % N/A
Control mode	Indication	Time Lag	 3D opening indicator On/off/remote control/fault indicator (Button type) Open/close/power indicator (Knob)
l mo	Operation	Settings	• N/A
de	Local Cont	rol	 Non-intrusive local control knob: Open/close/stop Non-intrusive local control knob: Local/remote/prohibit
0	Intelligently .	Analyze Data Recor	ds N/A
Others	Other Transline		 Phase correction(4-phase power supply only) Torque protection - Motor overheat protection

QUARTER TECHNICAL TURN SPECIFICATION TURN

Intelligent (I)



EOM2-9 series

			SPECIFICATION IURN
	Torque R	ange	• 100 - 20000 N.m
èenera	Switch Ti	me	■ 19 - 155 s
era	Ambient '	Temperature	■ -25 °C +70 °C
General Parameters	Anti-vibra	ation Level	■ JB/T8219
	Noise Le	vel	• Less than 75 dB within 1 m
nete	Electrical	Interface	■ Two PG16。(customized)
SIB	Ingress F	Protection	■ IP67, Optional:IP68 The definition of IP68 is:Depth of water: Maximum 15 m under water level.Duration of continuous immersion in water: Max.(72 hours).
	Connection	on Size	• ISO5211
	Motor Sp	ecifications	 Class F, with thermal protector up to +135 °C (+275 °F) Optional: Class H
	Working	System	 On/off type: S2 ~ 15 min no more than 600 times per hour start Modulating type: S4~50% up to 600triggers per hour Optional: 1200 times per hour
Mechan	Applicabl	e Voltage	 1 phase: Voltage (±10%); Hz (±5%) 50 Hz (24, 220, 230, 240 Volts) 60 Hz (24, 110, 120, 220, 230, 240 Volts) 3 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (220, 240, 380, 400, 460, 500, 525 和 550 Volts) 60 Hz (208, 220, 230, 240, 380, 440, 460, 480, Volts) DC: 24 V (±10 %) (For special inquire, please contact Flowinn)
iical	Bus		 Modbus
Pa	0	Input	AC/DC 24 auxiliary power input control Ortople stepping in Justine
Mechanical Parameters	On/off Type Signal	Signal Feedback	 Optoelectronic isolation Close the valve contact • Open the valve contact (contact capacity:3A @ 250 Vac) Standard: Opening torque signal contact Closing torque signal contact Local/Remote contacts Optional:Integrated fault contact 4 ~ 20 mA to send
	nal	Malfunction Feedback	 Integrated fault alarm:Power off, motor overheating, lack of phase, over torque, signal off, ESD beyond protection, terminal output
	-1 -2	Input	 Input signal: 4 - 20 mA; 0 - 10 V; 2 - 10 V Input impedance: 150 Ω (4 - 20 mA)
	Modulating Type Signal	Output	 Output signal: 4 - 20 mA;0 - 10 V; 2 - 10 V Output impedance: ≤ 750 Ω (4 - 20 mA) (Repeatability and linearity within ± 1.5 % of full valve stroke)
	<u>a</u> 0	Signal Reverse	• Support
		Loss Signal Mode Setting Dead Zone	 Support 0.5 ~ 9.9 % adjustable rate within full stroke
		Time Lag	N/A
mc Cc	Indication	on	 LCD screen opening indicator On/off/remote control/fault indicator (Digital display of the opening percentage)
Contro	Operati	on Settings	Settings done opening the cover
0	Local C		 Non-intrusive local control knob: Open/close/stop Non-intrusive local control knob: Local/remote/prohibit
0	Intelligent	ly Analyze Data Records	• N/A
Others	Other F	unction	 Phase correction (3-phase power supply only) Alarm signal (local and remote included) Torque protection - Motor overheat protection Moisture-resistant heaters(anti-moisture device) Infrared remote control Optional: Explosion-proof infrared remote control
%Eor	ovnlocion n	rotaction antions, play	ase refer to the P10 explosion proof rating and parameter list

%For explosion protection options, please refer to the P10 explosion-proof rating and parameter list. * 8 * Working system of EOM8A/EOM12 is S2-8min, AC220V.

QUARTER TECHNICAL SPECIFICATION

Super Intelligent (S)



EOM2-9 series

0	Torque realige			00 - 20000 N.m			
j en	Switch Tin	ne	• 19	9 - 155 s			
General Parameters	Ambient T	emperature	- -2	25 °C +70 °C			
Po	Anti-vibration Level			B/T8219			
arar	Noise Level L			ess than 75 dB within 1 m			
net	Electrical i	interface	• T\	wo NPT 3/4, Two NPT1 1/2 (customized)			
SJe	Ingress Pr	otection	• IP	P67 Optional:IP68 The definition of IP68 is:Depth of water: Maximum 15 m under water level. Duration of continuous immersion in water: Max.(72 hours).			
	Connectio	n size		SO5211			
	Motor Spe	ecifications		Class F, with thermal protector up to +135 °C (+275 °F) Optional: Class H			
	Working S	System	:	On/off type: S2 ~ 15 min no more than 600 times per hour start Modulating type: S4~50% up to 600 triggers per hour Optional: 1200 and 1800 times per hour			
	Applicable	· Voltage		1 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (24, 220, 230, 240 Volts) 60 Hz (24, 110, 120, 220, 230, 240 Volts) 3 phase: Voltage (±10 %); Hz (±5 %) 50 Hz (220, 380, 400, 460 Volts) 60 Hz (220, 380, 440,460, 480 Volts) DC: 24 V (±10 %) (For special inquire, please contact Flowinn)			
	Bus			Modbus			
Mech	O _n	Input	 20 ~ 60 V AC/DC Optional: 60 - 120 V AC Optoelectronic isolation 				
Mechanical Parameters	On/off Type Signa	Signal Feedback		 Relay X 5 (4 can be set to "constant open" or "constant closed" contacts. 1 integrated fault contact) a. On/off in place b. On/off over torque c. Local/remote d. Center position e. Multiple malfuntions to choose Optional: 4 ~ 20 mA to send 			
neter	<u>a</u>	Malfunction Feedback		Phase correction • Torque switch • Heat protection Jammed valve protection • Broken signal protection Instantaneous • Other alarms reverse protection			
S	Mod Type	Input		 Input signal: 4 ~ 20 mA (the input signal can be arbitrarily corresponding to the valve position) Accuracy: (1.5 %) Input impedance: 75 Ω (4 ~ 20 mA) 			
	Modulating Type Signal	Output		Output signal:: 4 - 20 mA Output impedance: ≤ 750 Ω (4 - 20 mA) (Repeatability and linearity within ± 1 % of full valve stroke)			
		Signal Reverse Loss SignalSetting Dead Zone		0 - 25.5 % adjustable rate within full stroke			
		Time Lag		O - 25.5 s (Adjustable) CLCD screen opening indicator			
mo Co	Indicati	on		On/off/remote control/fault indicator (Digital display of the opening percentage and torque percentage)			
ntrol de	Operat	ion Settings		Settings done without opening cover/menu settings by the remote control) Configuration settings(such as valve position, the maximum opening, the maximum torque, etc.) Non-intrusive local control knob:Open/close/stop			
	Local C	Control		Non-intrusive local control knob: Local/remote/prohibit			
	Intellige Data R	ently Analyze ecords		Use infrared remote control to conduct fault diagnosis analysis on the display			
Others	Other F	Function	:	Phase correction(3-phase power supply only;Electron torque must be greater than 60% to be settable) Alarm signal (local and Telecontrol) Torque setting and protection • Motor overheat protection Moisture-resistant heaters (anti-moisture device) Operation start up recording • Operational trend records ESD can be set to fully opened, fully closed, and remain still Torque bypass • Event log • Operation time Average torque • Valve torque curve Optional: Two-way remote control Optional: Explosion-proof infrared remote control			

EXPLOSION-PROOF SPECIFICATION

QUARTER TURN

Explosion-proof series



EXC(G)1/A/B series



EXB(C)2-9 series



EXCJ2-9 series

	SPECIFICATION TOTAL								
	Basic(B)Integral(M)	Intelligent (I) Super Intelligent (S)							
NEPSI certified	 NEPSI: GB 3836.1, GB3836.2, GB 12476.1 Ex d B/ C T4 - T6 Gb DIP A21 TA, T4 (GB 3836.1, GB 3836.2) Ex tb C T85 °C to T135 °C (GB 12476.1) 	 NEPSI: GB 3836.1, GB3836.2, GB 12476.1 Ex d B/ C T4 — T6 Gb DIP A21 TA, T4 (GB 3836.1, GB3836.2) Ex tb C T85 °C to T135 °C (GB 12476.1) 							
ATEX certified	 ATEX (94/9/EC) II 2 GD c. EN 60079-0, EN 60079-1, EN 60079-31 Ex d IIB T4 — T6 Gb T4 Ex tb IIIC T85 °C/T100 °C/T135 °C Db T4, IP66 Temperature range:-20 °Cto+65 °C Optional: -40 °C to +60 °C Optional: IP67/IP68 (EN60529) Ex d IIC T4 — T6 Gb Ex tb IIIC T85 °C/T100 °C/T135 °C Db T4, IP66 Temperature range:-20 °Cto+65 °C Optional: -40 °C to +60 °C Optional: IP67/IP68 (EN60529) 	 Ex the lilic T4 = T6 Gb Ex the lilic T85 °C/T100 °C/T135°C Db T4, IP66 Temperature range:-20 °Cto+65 °C Optional: -40 °C to +60 °C Optional: IP67/IP68 (EN 60529) 							
IECEx certified	 IECEx. IEC 60079-0 & IEC 600679-1 Ex d IIC T4 — T6 Gb Ex tb IIIC T85 °C — T135 °C Db IP66 Temperature range:-20 °Cto+65 °C Optional: -40 °C to +65 °C Optional: IP67/IP68 (IEC60529) 	 IECEx. IEC 60079-0 & IEC 600679-1 Ex d IIB T4 — T6 Gb Ex tb IIIC T85 °C — T135 °C Db IP66 Temperature range:-20 °Cto+65 °C Optional: -40 °C to +65 °C Optional: IP67/IP68 (IEC 60529) Ex d IIC T4 — T6 Gb Ex tb IIIC T85 °C — T135 °C Db IP66 Temperature range:-20 °Cto+65 °C Optional: -40 °C to +65 °C Optional: IP67/IP68 (IEC 60529) 							
CSA certified	 CSA Explosionproof to CSA 60079-0-11, CSA 60079-0-11, CSA 600679-1-11, CSA 60079-0-11, UL 600679-1-11, IAS 60079-31-13 Ex d IIB T4 — T6 Gb Ex tb IIIC T4 — T6 Db IP66 Temperature range:-25 °Cto+65 °C Optional: IP67/IP68 (EN 60529) Ex d IIC T4 — T6 Gb Ex tb IIIC T4 — T6 Db IP66 Temperature range:-25 °C to +65 °C Optional: IP67/IP68 (EN 60529) 								

*Please refer to P5-P9 for the technical parameters of the above models.

QUARTER REGULAR SERIES, EXPLOSION PROOF ON-OFF TYPE VS MODULATING TYPE **TURN**

REGULAR SERIES	ON/OFF TYPE	MODULATING TYPE	Explosion-proof Series	ON/OFF TYPE	MODULATING TYPE
Basic (B)	V	_	Basic (B)	√	_
Integral (M)	\checkmark	√ _	Integral (M)	$\sqrt{}$	$\sqrt{}$
Integration (Y)	V	V	Intelligent (I)	N.	V
Intelligent (I)	$\sqrt{}$	\checkmark	intelligent (1)	V	· ·
Super Intelligent (S)	√	√	Super Intelligent (S)		$\sqrt{}$

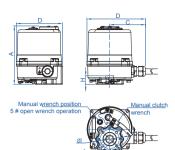
QUARTER GENERAL SPECIFICATION TURN — TECHNICAL PARAMETER CHART

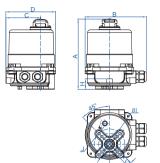
	Power (W)	Max Output Torque(N.m)		Max Output Torque(lbf.in)		Running time (Sec)					
Model		AC 110 V AC 220 V AC/DC 24 V	AC 220 V AC 380 V 3 phase	AC 110 V AC 220 V AC/DC 24 V	AC 220 V AC 380 V 3 phase	50 AC 110 V AC 220 V	i 	AC/DC 24 V	Fail-safe	ISO 5211	Remarks
EFMB-1	5	10	-	89	-	13	-	13	-	F03/F04/	Manual
EFMB-2	8	20	-	177	-	12	-	12	-	F05	wrench
EFMB-3	10	30	-	266	-	11	-	11	-	103	
EFM1-(H)		35	-	310	-	11	-		8	F03/F05/	Manual wrench
EFMA-(H)	10	50	-	443	-	15	-		10	F07	options: Handwheel
EFMB-H		80	-	708	-	22	-		15	107	Handwheel
EOM 2		10	00		85		19		14	F05/F07/	
EOM 3	40	20		1770		39		28		F10/F12	
EOM 3A		30	-		55	39		28		1 10/1 12	
EOM 4		40	00	35	40	29		21		4	
EOM 5	90	60	-		10		39		28	F10/F12/	
EOM 6		80			80	47		34		F14	Handwheel
EOM 7		100			50	47		34			
EOM 7A	120	130	00	115	505	4	17	34			operation, planetary
EOM 8	120	170		150		34				F12/F14/	gear mechanism
EOM 8A		200	00	17700		34		25	-	F16	mechanism
EOM 9		230		203			17	34	-		
EOM 10	200	350	00	309	975	76		55	-	F14/F16	
EOM 11		500		442			05	76	-		
EOM 12		800		708		14	43	103	-	F25	
EOM 13		-	13000	-	115050	-	109		-		
EOM 14	400	-	16000	-	141600	-	129		-	F25/F30	
EOM 15		-	20000	-	177000	-	155		-		

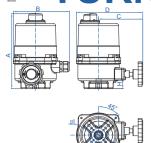
Note: Standard configuration.

- Rated torque is 75 % of the max torque.
 Motor insulation is class F. class H is optional.
- 3. The running time of 60 Hz is 5/6 of that of 50 Hz. The max output torque is the same as above.
- 4. Above mentioned 3 phase output power doesn't apply to EFM1-(H),EFMA-(H).

DIMENSION QUARTER BASIC TYPE & INTEGRAL TYPE—TURN

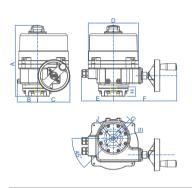


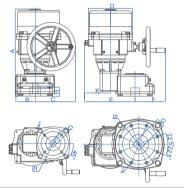


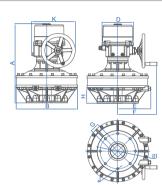




EFMB 1/2/3 EFM 1/A/B EFM 1/A/B-H







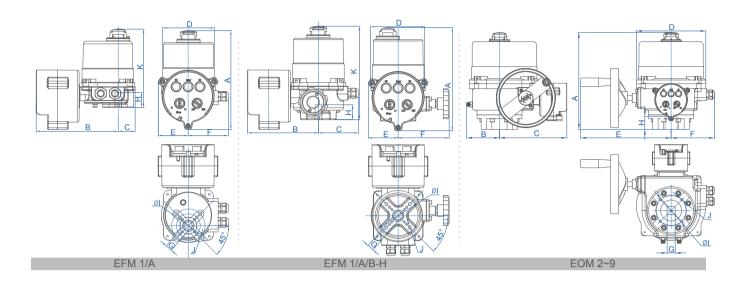
EOM 2~9	EOM 10~12	EOM 13~15

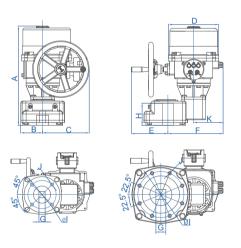
Мо	del	А	В	С	D	Е	F	G	Н	ΦΙ	J	Weight (kg)
	/IB-1 /IB-2 /IB-3	110	111	71	87	-	-	11x11	16	36 42 50	4-M5 4-M5 4-M6	1
EFM1 On/off	On/off Modulating	165 185		82	118	_	-	11x11 14x14		36	4-M5	3
EFM1-H	On/off	192	150	135	170	-	-	11x11 14x14	20	50	4-M6	3.2
EFMA-H EFMB-H	Modulating	212		135	170	-	-	17x17		70	4-M8	3.8
EO!		268	77	123	216	121	240	14x14 17x17	35	70	4-M8	11
EO	M4	327	103		266	150		22x22		102	4-M10	22
EO	M5			103 187			297	22x22 27x27 55	55	102 4-M10 125 4-M12	4-M10 4-M12	
EO!								27x27		125	4-M12	
EOI								27x27		125	4-M12	
EO	M9	380	127	242		161	333	36x36	65	140	4-M16	36
EOM10		532	118	242	293	308	186	40x40	85	140 165	4-M16 4-M20	76
EON	EOM11							46x46		165	4-M20	
EON	/l12	545	160	242		343	160	55x55	130	254	8-M16	107
EON	/113							55x55		254	8-M16	
EON EON		672	520	-		281	331	75x75	120	298	8-M20	218

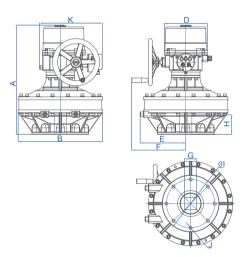
- Note: 1. Dimension unit is mm.
 2. Above "G" dimension is what we recommended. However, it can be customized according to customers' requirements.
 3. Above "Φl"and"J"dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering.

BASIC TYPE		INTEGRAL TYPE	
More functions as options:	Quick open	More functions as options:	Quick Open
More accessories as options:	○ Flange ○ Spline sleeve ○ Independent wiring box ○ Sprocket	More accessories as options:	○ Flange ○ Spline sleeve ○ Independent wiring box ○ Sprocket

QUARTER DIMENSION TURN — INTEGRATION TYPE







EOM 10~12	EOM 13~15

Mod	el	А	В	С	D	Е	F	G	Н	ФІ	J	K	Weight (kg)
EFM1 EFMA	On-off Modulating	207 227	173	36	114	63	85	11 X 11 14 X 14	20	36 50 70	4- M5 4- M6 4- M8	164	4.1 4.3
EFM1 -H EFMA -H EFMB -H	On-off Modulating	217 237	149	84	114	63	108	11 X 11 14 X 14 17 X 17	20	36 50 70	4- M5 4- M6 4- M8	197	4.7
EOM 2 EOM 3		268	77	208	190	240	121	14 X 14 17 X 17	35	70	4- M8	-	12.2
EOM 4 EOM 5 EOM 6 EOM 7		327	110	225	266	301	145	22 X 22 22 X 22 27 X 27 27 X 27	55	102 102 125 125	4- M10 4- M10 4- M12 4- M12	-	23.2
EOM 8 EOM 9		380	127	248	265	333	161	27 X 27 27 X 27 36 X 36	65	125 140	4- M12 4- M16	-	37.2
EOM 10 EOM 11		532	118	242	265	194	292	40 X 40 46 X 46	85	140 165 165	4- M16 4- M20 4- M20	156	77.2
EOM 12		545	160	242	265	168	343	55 X 55	130	254	8- M16	156	108.2
EOM 13 EOM 14 EOM 15		672	520	-	265	281	331	55 X 55 75 X 75	120	254 298	8- M16 8- M20	385	219.2

Note: 1. Dimension unit is mm.

- 2. Above "G" dimension is what we recommended. However, it can be customized according to customers' requirements.
- 3. Above "Ol"and"J"dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering.

INTEGRATION TYPE

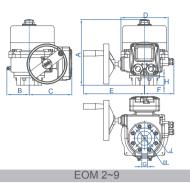
More functions as options:

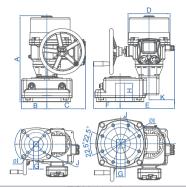
Ouick Open Oslow Open (The running time can be customized. Guick and slow open functions are added.)

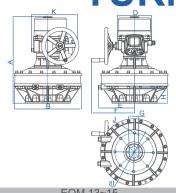
More accessories as options:

Flange Ospline sleeve Independent wiring box Osprocket

DIMENSION QUARTER INTELLIGENT TYPE-

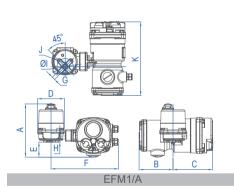


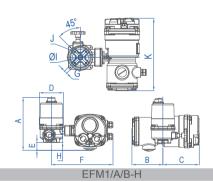


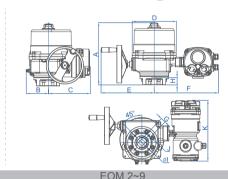


	EOM 2~9)		EOM 10~12					EOM 13~15					
Model	А	В	С	D	Е	F	G	Н	ФІ	J	K	Weight (kg)		
EOM 2 EOM 3	268	79	198	190	240	121	14 X 14 17 X 17	35	70	4- M8	-	13		
EOM 4 EOM 5 EOM 6	327	110	210	232	301	145	22 X 22 22 X 22 27 X 27	55	102 102 125	4- M10 4- M10 4- M12	_	24		
EOM 7 EOM 8 EOM 9	380	127	234	265	333	161	27 X 27 27 X 27 36 X 36	65	125 125 140	4- M12 4- M12 4- M16	-	38		
EOM 10 EOM 11	532	118	227	265	180	300	40 X 40 46 X 46	85	140 165 165	4- M16 4- M20 4- M20	156	78		
EOM 12 EOM 13	545	160	244	265	168	343	55 X 55	130	254	8- M16 8- M16	156	109		
EOM 13 EOM 14 EOM 15	672	520	-	265	281	331	55 X 55 75 X 75	120	254 298	8- M20	385	220		

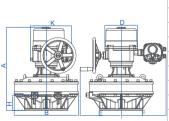
DIMENSION QUARTER SUPER INTELLIGENT TYPE-







K E F





,	/D-II				LOW Z 3								
	Model	А	В	С	D	Е	F	G	Н	ΦΙ	J	K	Weight (kg)
	EFM1/A	185	147	172	115	38	298	11 X 11	30	36	4-M5	319	8
	EFM1/A/B-H	212	177	1172	113	65	230	14 X 14	30	50	4-M6	010	O
	EOM 2	268	79	198	190	240	121	14 X 14	35	70	4-M8	319	13
m	EOM 3	200	13	130	130	240	121	17 X 17	00	10	1 -1010	010	15
	EOM 4							22 X 22		102	4-M10		
	EOM 5	327	110	210	232	301	338	22 X 22	55	102	4-M10	319	24
	EOM 6	321	110	210	232	301	330	27 X 27	33	125	4-M12	319	24
	EOM 7							27 X 27		125	4-M12		
	EOM 8	380	127	234	265	333	361	27 X 27	65	125	4-M12	319	38
	EOM 9	300	121	234	203	333	301	36 X 36	0.5	140	4-M16	319	30
	EOM 10	532	118	227	265	180	510	40 X 40	85	140	4-M16	361	78
3	EOM 11	552	110	221	200	100	010	46 X 46	00	165	4-M20	301	70
	EOM 12	545	160	244	265	168	545	55 X 55	130	254	8-M16	361	109
	EOM 13							55 X 55		254	8-M16		
	EOM 14	672	520	-	265	281	363	75 X 75	120	298	8-M20	333	220
	EOM 15							10 / 10		230	0-11/12/0		

EOM 10~12

EOM 13~15

INTELLIGENT TYPE/ SUPER INTELLIGENT TYPE More functions as options:

Quick Open Slow Open

More accessories as options

○ Flange ○ Spline sleeve
 ○ Independent wiring box ○ Sprocket ○ Remote control

Note: 1. Dimension unit is mm. 2. Above "G" dimension is what we recommended. However, it can be customized

2. Above G difficulties a water recommended. To the state of according to customers' requirements.

3. Above "Ol"and "J"dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering.

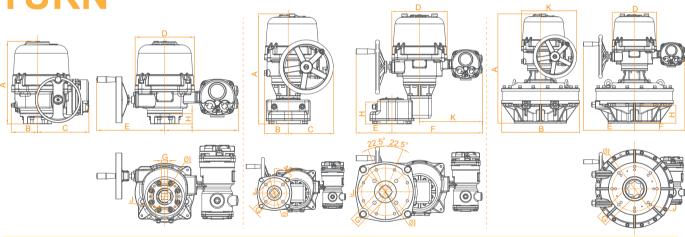
QUARTER GENERAL SPECIFICATION TURN EXPLOSION-PROOF SERIES

		Max Output T		Max Output To							
Model		AC 110 V AC 220 V AC/DC 24 V	AC 220 V AC 380 V 3 phase	AC 110 V AC 220 V AC/DC 24 V	AC 220 V AC 380 V 3 phase	50 AC 110 V AC 220 V	Hz AC 380 V 3 phase	AC/DC 24 V			
EXC (CG) 1		35	-	310	-	11	-	8		F03/F05/	Manual wrenc
EXC (CG) A	10	50	-	443	-	15	-	10		F07	Options: Handwheel
EXC (CG) B		80	-	708	-	22	-	15			Handwheel
EXB (C) 2		10	00	8	85		19	14		F05/F07/	
EXB (C) 3	40	20	00	17	70		39	28		F10/F12	
EXB (C) 3A		30	00	26	55		39	28			
EXB (C) 4		40	00	35	3540		29	21			
EXB (C) 5	90	60	00	0 5310			39	28		F10/F12/	
EXB (C) 6		80	00	70	80		47	34		F14	
EXB (C) 7	120	100	00	88	50	47		34			
EXB (C) 7A	120	130		115		47					Handwhe
EXB (C) 8		170	0	150	45		34 25			F12/F14/	operation
EXB (C) 8A		200			17700 34 25 -		34 25 -		F16	planetary	
EXB (C) 9	200	230		203			47 34 -		-		gear
EXB (C) 10	200	350			30975 76 55 - F14/F		76		F14/F16	mechanisi	
EXB (C) 11		500		442		105					
EXB (C) 12		800		708		143		143 103 -		F25	
EXB (C) 13		-	13000	-	115050	- 109		-			
EXB (C) 14	400	-	16000	-	141600	-	129 -		F25/F30	0	
EXB (C) 15		-	20000	-	177000	-	155	-			

- Note: Standard configuration.
 1. Rated torque is 75 % of the max torque.
 2. Motor insulation is class F. class H is optional.
 - 3. The running time of 60 Hz is 5/6 of that of 50 Hz. The max output torque is the same as above.
 - 4. Above mentioned 3 phase output power doesn't apply to EXC(G)1, EXC(G)A, EXC(G)B.

RDIMENSION

INTELLIGENT TYPE & SUPER INTELLIGENT TYPE



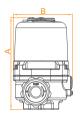
	EXCJ 2~9					EXCJ 2~9 EXCJ 10~12							EXCJ 10~12					
Model	А	В	С	D	Е	F	G	Н	ФІ	J	K	Weight (kg)						
EXCJ 2 EXCJ 3	286	83	160	209	242	294	14 X 14 17 X 17	35	70	4- M8	319	13						
EXCJ 4							22 X 22		102	4- M10								
EXCJ 5	354	113	220	255	293	315	22 X 22 27 X 27	55	102 125	4- M10 4- M12	319	24						
EXCJ 6 EXCJ 7							27 X 27		125	4- M12								
EXCJ 8 EXCJ 9	415	127	242	296	340	337	27 X 27 36 X 36	65	125 140	4- M12 4- M16	319	38						
EXCJ 9	589	127	242	296	192	484	40 X 40	85	140 140 165	4- M16 4- M20	337	78						
EXCJ 11		100	0.1.1	000	100	= 10	46 X 46	400	165	4- M20	007	100						
EXCJ 12 EXCJ 13	545	160	244	296	160	519	55 X 55	130	254 254	8- M16 8- M16	337	109						
EXCJ 14 EXCJ 15	729	520	-	296	340	337	55 X 55 75 X 75	120	298	8- M20	369	220						

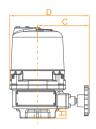
Note: 1. Dimension unit is mm.

- 2. Above "G" dimension is what we recommended. However, it can be customized according to customers' requirements.
 3. Above "\P"\and"\J"\dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering. 4. EXCJ13~15 series are not certified due to that the only difference with the EXCJ10~12 series is the replacement of the gearbox, thus there's no effect on the explosion-proof performance.

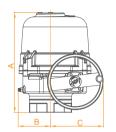
INTELLIGENT TYPE		SUPER INTELLIGENT TYPE	
More functions as options:	Quick Open		Quick Open Slow Open (The running time can be customized. Quick and slow open functions are added.) Spring return (Fail-safe)
More accessories as options:	Flange	More accessories as options:	○ Flange ○ Spline sleeve ○ Sprocket ○ Explosion-proof remote control

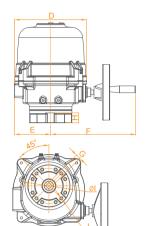
DIMENSION QUARTER BASIC TYPE & INTEGRAL TYPE— TURN





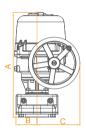




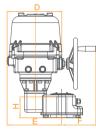


EXC(G) 1/A/B-H

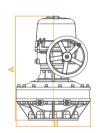
EXB(C) 2~9

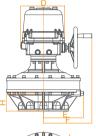














EXB	(C)	10	 ~ 1	2
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EXB(C)13~15

Model	Α	В	С	D	Е	F	G	Н	ΦΙ	J	Weight (kg)
EXC1-H EXCA-H On-off EXCB-H	192	404	400	407			11 X 11	20	36	4- M5	3.2
EXCG1-H EXCGA-H Modulating EXCGB-H	212	121	108	167	-	-	14 X 14	20	36 50 70	4- M5 4- M6 4- M8	3.6
EXB(C) 2 EXB(C) 3	286	83	126	209	108	242	14 X 14 17 X 17	35	70	4- M8	11
EXB(C) 4							22 X 22		102	4- M10	
EXB(C) 5	354	115	187	256	129	302	22 X 22 27 X 27	55	102 125	4- M10 4- M12	22
EXB(C) 6 EXB(C) 7							27 X 27		125	4- M12	
EXB(C) 8 EXB(C) 9	415	136	242	308	152	340	27 X 27 36 X 36	65	125 140	4- M12 4- M16	36
EXB(C) 10	589	118	242	308	308	192	40 X 40	85	140 165	4- M16 4- M20	
EXB(C) 11	303	110	272	300	300	132	46 X 46	0.0	165	4- M20	76
EXB(C) 12	602	160	242	308	343	160	55 X 55	130	254	8- M16	107
EXB(C) 13							55 X 55		254	8- M16	
EXB(C) 14	729	520	-	308	281	340	75 X 75	120	298	8- M20	218
EXB(C) 15							10,710		200	0 10120	

Note: 1. Dimension unit is mm.

- 1. Dimension unit is mm.
 2. Above "G" dimension is what we recommended. However, it can be customized according to customers' requirements.
 3. Above "O"and"u"dimensions are in accordance with ISO 5211 flange specifications. Which means that there's only one specification can be chosen, please specify when ordering.
 4. EXB(C)13 ~ 15series are not certified due to that the only difference with the EXB(C)10 ~ 12 series is the replacement of the gearbox, thus there's no effect on the explosion-proof performance.

BASIC TYPE		INTEGRAL TYPE	
More functions as options:	Quick open		Quick Open
More accessories as options:	○ Flange ○ Spline sleeve ○ Sprocket	More accessories as options:	○ Flange ○ Spline sleeve ○ Sprocket



For the demand of the actuator to be returned to the default location when the power is off, we provide 3 solutions in battery return, capacitor return and spring return.

BATTERY BACKUP

With high-performance lithium battery as a backup power supply, when the system power is normal, the battery is charged and in standby mode. The battery is powered by the actuator and is executed to the preset position.

CAPACITOR RETURN

With super capacitor set as a backup power supply. When the system power is normal, the capacitor set is charged and in standby mode. When the system power is loss, the capacitor set supplies power to the actuator and performs to the preset position. Capacitors don' t require special maintenance, no memory effect, charging time is short and up to 500,000 times for charge and discharge with the lifespan up to ten years.

SPRING RETURN

The special scroll wrap spring set is used as the energy storage unit. The spring stores energy when the system power is normal. When the system loss the power supply the spring drives the valve and other devices to fully closed or fully open position. Pure mechanical mechanism unit with strong environmental adaptability, safe and reliable.

PERFORMANCE PARAMETERS

PERFORMANCE PARAMETERS

PERFORMANCE PARAMETERS

Voltage:

Voltage:
24 V AC / DC standard configuration
Other voltages must be matched with the power adapter.
(Transformer / switch power box).
EFM 11/A/B-(H) series 100 VA EOM 2~3 series 250 VA EOM 4~7 series 500 VA Ambient temperature: -20 °C ~ +50 °C Relative humidity: ≤ 95 % (25 °C) Working environment: Does not contain strong corrosive, flammable, explosive medium Working time: S1 continuous working system Control signal: On/off type --- Switch contact signal

Modulating type --- 0 ~ 10 V / 2 ~ 10 V / 4 ~ 20 mA

Ingress protection class:
IP67 is the standard configuration, IP68 is optional
Battery parameters: 24 V DC, 1500 mAH, charging time is 5 hours

Power failure mode: Fully open, fully close, remain still

Voltage:

Voltage:
24 V AC / DC Standard configuration
Other voltages must be matched with the power adapter.
Power 100 VA
(Transformer / switch power box).

Ambient temperature: -20 °C ~ +65 °C Relative humidity: ≤ 95 % (25 °C)

Working environment: Does not contain strong corr osive, flammable, explosive medium

Working time: S1 continuous working system Control signal:

On/off type --- Switch contact signal

Modulating type --- 0 ~ 10 V / 2 ~ 10 V / 4 ~ 20 mA

Ingress protection class:

IP67 is the standard configuration, IP68 is optional Capacitor parameters: DC, 6F, charging time is 20 min
Power failure mode: Fully open, fully clos

Voltage:

24 V AC/DC, AC 110 V ~ 120 V AC 220 V ~ 240 V, AC 380 V ~ AC 440 V(50Hz, 60Hz) Ambient temperature: -25 °C ~ +70 °C

Relative humidity:

Working environment:
Does not contain strong corrosive, flammable, explosive medium

Working time: Control signal

On/off type --- Switch contact signal

Modulating type --- 0 ~ 10 V / 2 ~ 10 V / 4 ~ 20 mA

Ingress protection class: standard configuration, IP68 is optional

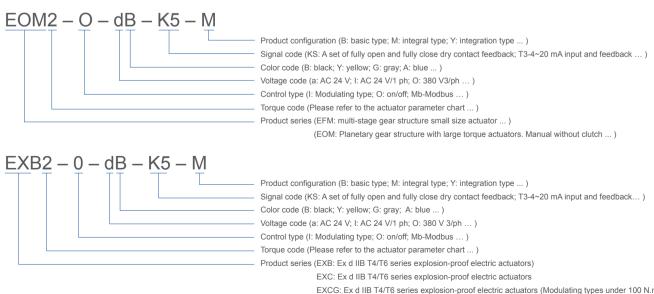
Power failure mode:

Fully open; fully close
(Standard configuration, please specify when ordering) Loss of power operation:

QUICK OPEN & SLOW OPI

There may be requirement to quick or slow open and close the valve based on actual situations. FLOWINN can provide the corresponding solution according to the specific needs.

QUARTER ORDER CODE



EXCG: Ex d IIB T4/T6 series explosion-proof electric actuators (Modulating types under 100 N.m) EXCJ: Ex d IIB T4/T6 series intelligent type, super intelligent type explosion-proof electric actuators)



STANDARD

•EN15714 •JB/T8219 •EN60730 ·ISO5211

•GB3836 •GB12476 •EN60079 •CSA60079

•UL60079



Complying with ISO 9001, 6 Sigma and virtual board management system, Flowinn inspect all actuators in each step of the production process. Collecting all of the production data for further analysis and tracing.

> Perfection has always been our ultimate goal Two years warranty is our commitment

















■ Please visit our website at WWW.FLOWINN.COM.TW for all certifications.

SERVICES

Flowinn's professional service team is ready to

provide users with comprehensive services and professional technical supports at all time:

- No matter is it by phone, mail or on the site, we are standing by for your inquiry.
- Stable delivery time.
- On-site installation and debugging.
- Regularly follow up our products status and maintenance.
- We provide training for structure knowledge, operation, debugging, maintenance and more.



CUSTOMIZED PRODUCTION

As to Flowinn, there is no such thing called IMPOSSIBLE. For special requirements, we provide customized solutions.

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Go with the FLO' & WINN!





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